

Date: Monday, 2/19/2007 8:07:43 AM  
 User: Kim Johnston

## Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	WEARSHOE
Job Number	30750			
Estimate Number	12736			
P.O. Number	N/A		Part Number	D353515
This Issue	2/19/2007	S.O. No. : N/A	Drawing Number	D3535 UNDER REVIEW Rev A. 07.02.19
Prsht Rev.	NC		Project Number	N/A
First Issue	N/A		Drawing Revision	U/R
Previous Run	N/A		Material	N/A
Written By			Due Date	2/26/2007
Checked & Approved By	07.02.19		Qty:	12
Comment	Est Rev:A New Issue 07-02-15 JLM		Um:	Each

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M304S20GA	304/316 .040 Sheet
Comment: Qty.: 1.0715 sf(s)/Unit Total : 12.8583 sf(s) 304/316 .040 Sheet (M304S20GA) Batch: M101873		
2.0	WATER JET	FLOW WATER JET
Comment: FLOW WATER JET 1-Cut as per Dwg D3535 Dwg Rev: A Prog Rev: A		
2-Deburr if necessary		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
Comment: INSPECT PARTS AS THEY COME OFF MACHINE		
4.0	QC8	SECOND CHECK
Comment: SECOND CHECK		
5.0	BRAKE NC	NC BRAKE
Comment: NC BRAKE 1-Form on Brake as per Dwg D3535 using Jigs DT8261and DT8326 2-Form joggle as per Dwg D3535 using Jig DT8158 3-Identify as D3535-15		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 07/03/08  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 2/19/2007 8:07:44 AM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WEARSHOE

Job Number: 30750

Part Number: D353515

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

07/03/07 (12)

7.0 POWDER COATING

POWDER COATING



M101601

Comment: POWDER COATING

Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3

07/03/07 (12)

8.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

07/03/07 (12)

9.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: FP

MS

07-03-08

(12)

10.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07/03/08

(12)

Job Completion



U 07/03/08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

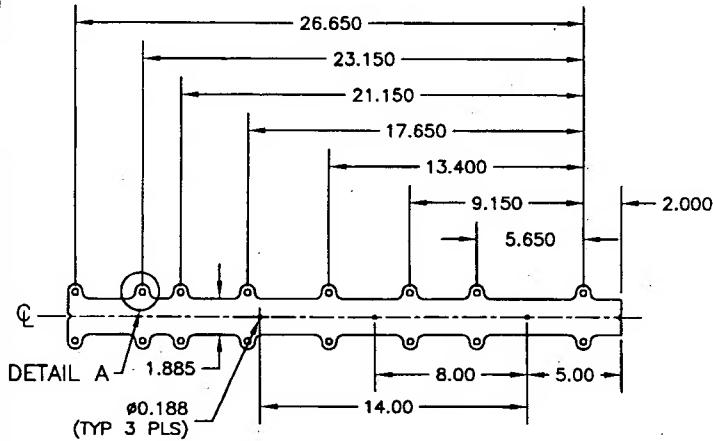
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

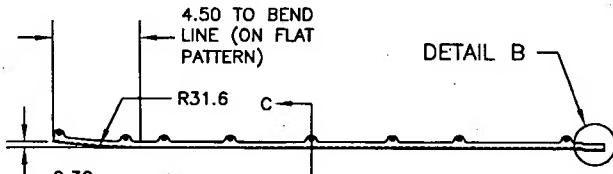
NOTE: Date & initial all entries

**DART**

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07.02.12



**D3535-11F FLAT PATTERN**

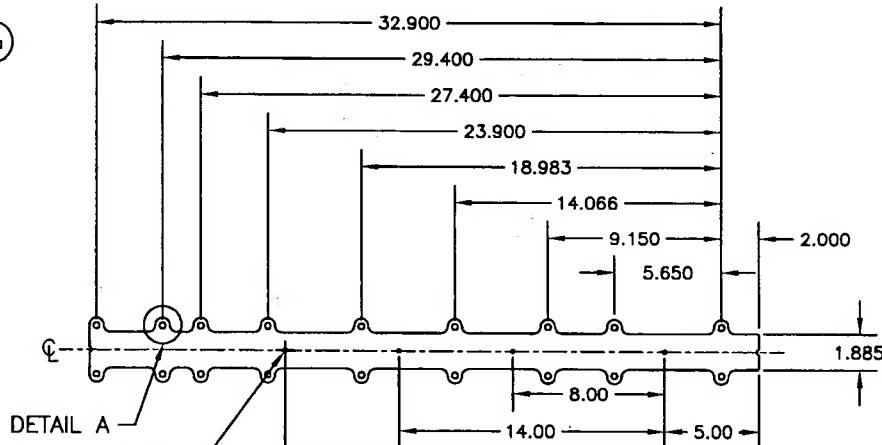


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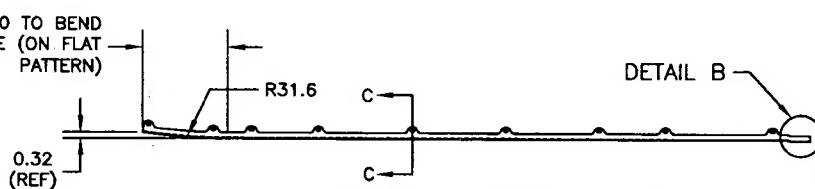
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NO. 30750

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- 2) FINISH: POWDER COAT GREY SANDTEX (4.3.5.6) PER QSI 005 4.3
- 3) PART IS SYMMETRICAL ABOUT  $\frac{Q}{2}$ .
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES TO 0.010 MAX
- 7) IDENTIFY WITH DART P/N USING WHITE FINE POINT PAINT MARKER
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**D3535-13F FLAT PATTERN**



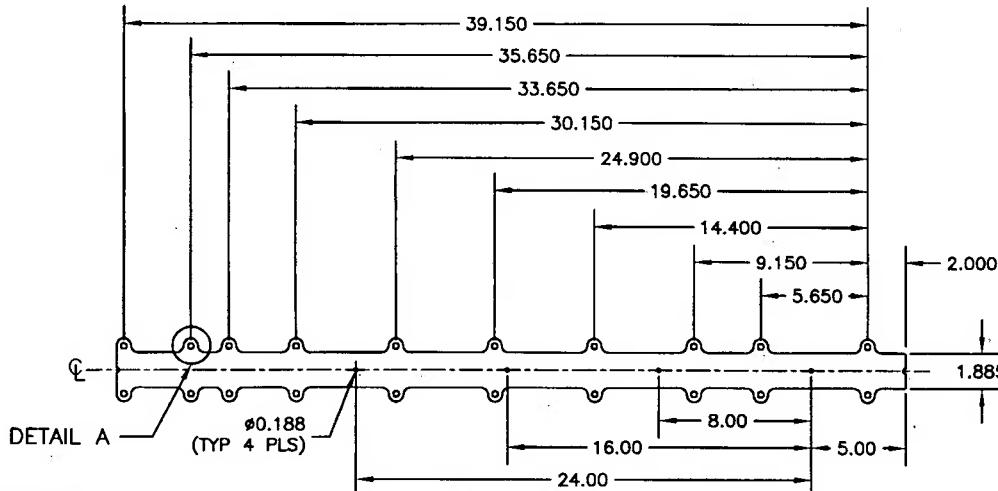
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06.10.25		D3535
A	06.10.25	WEARSHOE
		NEW ISSUE
		REV. A
		SHEET 1 OF 7
		SCALE 1:10

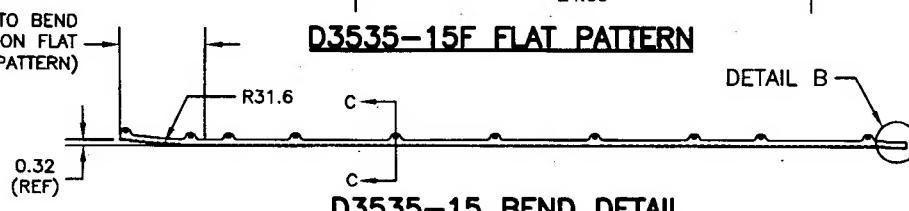
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DATE		TITLE
06.10.25		WEARSHOE

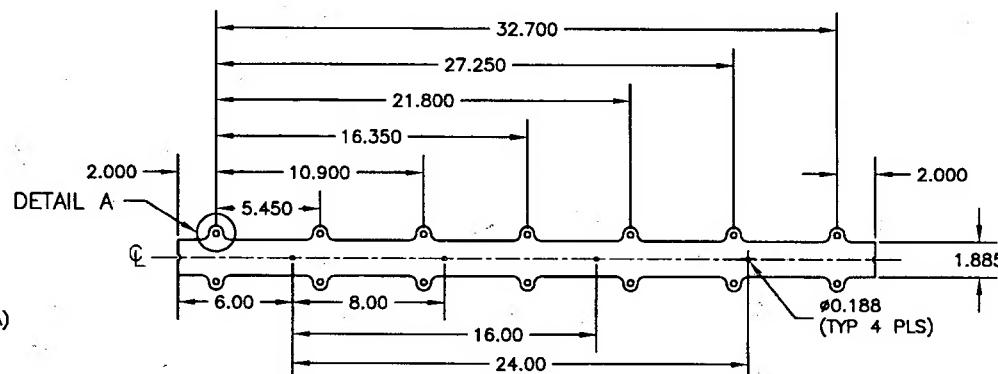
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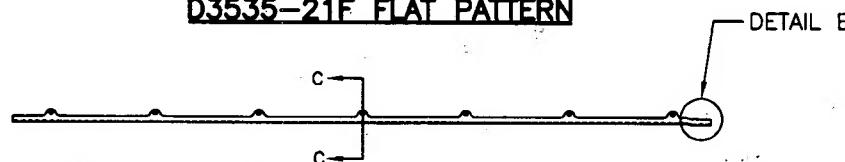
**D3535-15F FLAT PATTERN**



**D3535-15 BEND DETAIL**



**D3535-21F FLAT PATTERN**



**D3535-21 BEND DETAIL**

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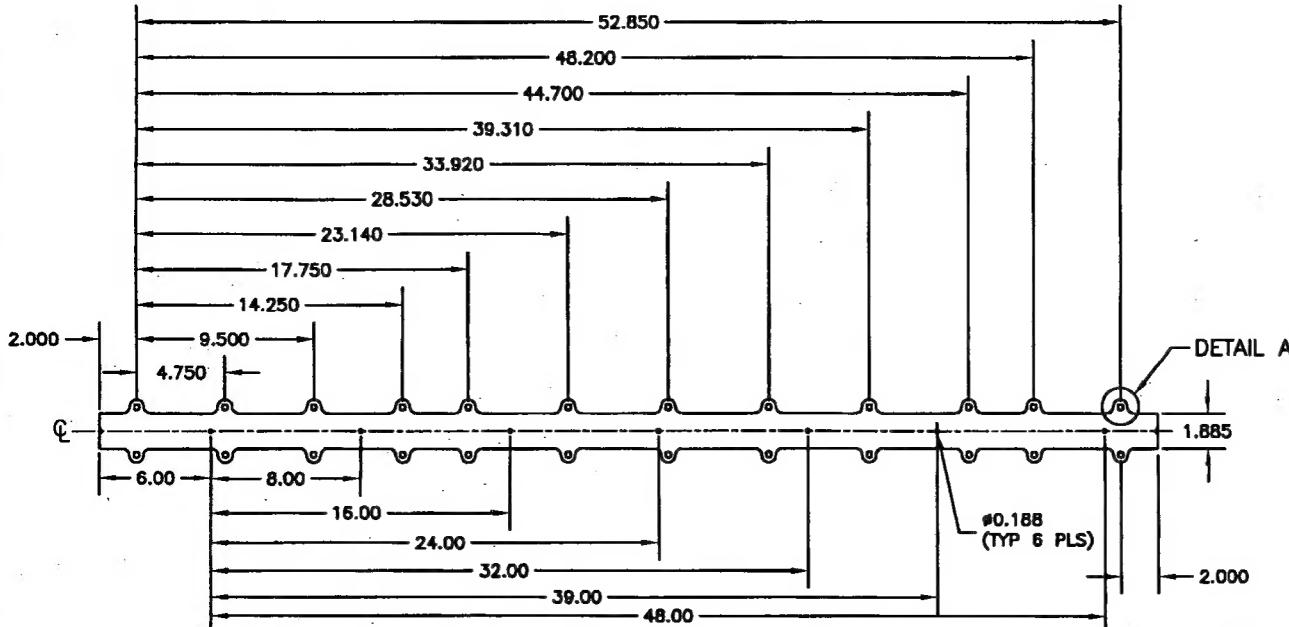
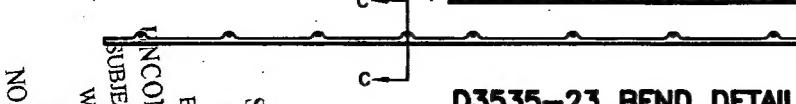
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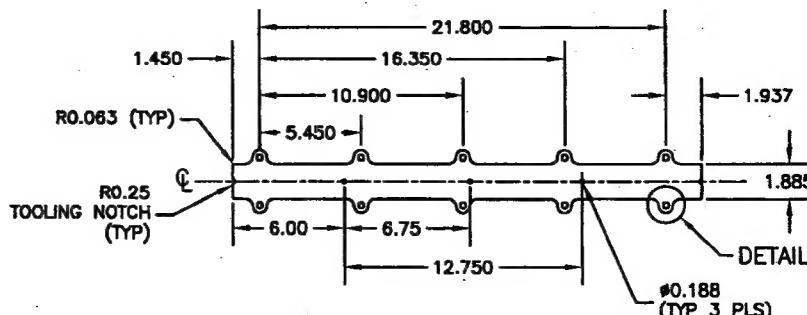
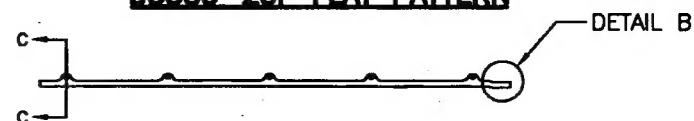
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07.02.12 *PH***D3535-23F FLAT PATTERN****D3535-23 BEND DETAIL**

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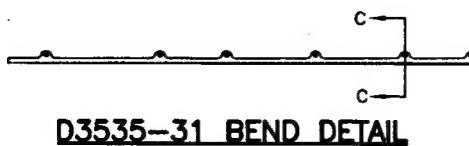
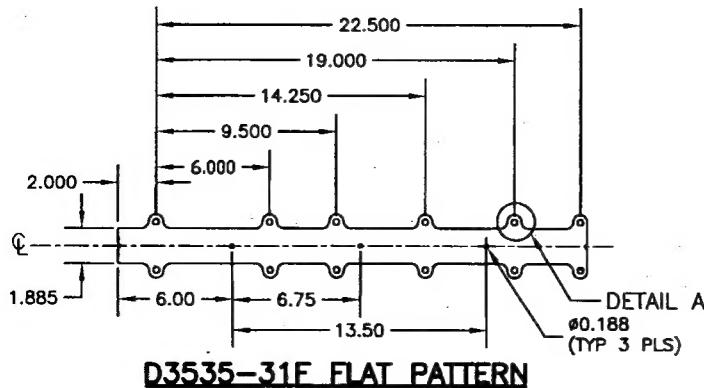
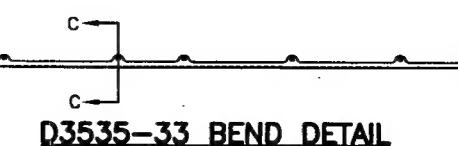
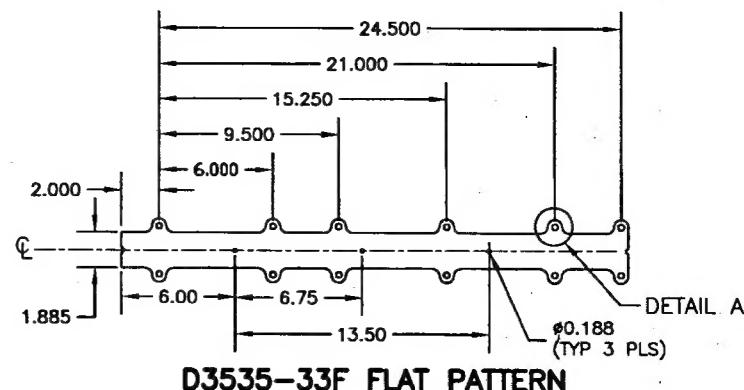
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		TITLE
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		SCALE
		1:10
		REV. A
		SHEET 4 OF 7
		REV. A

07.02.12 *✓*

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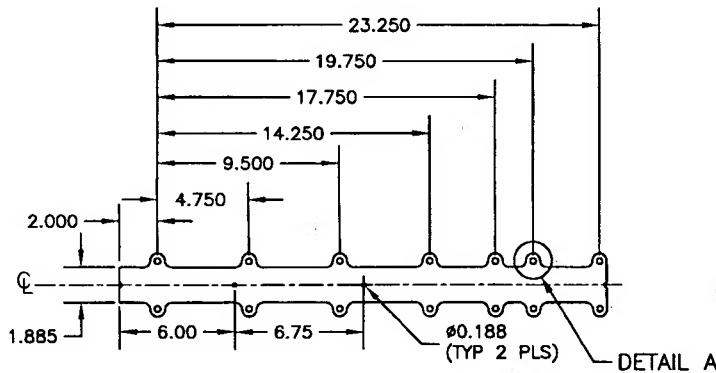
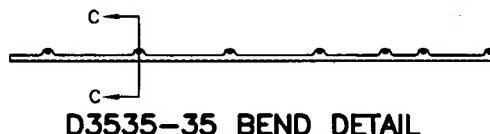
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DATE <b>06.10.25</b>	TITLE <b>WEARSHOE</b>	SCALE <b>1:10</b>	

67.02.12  
*PH*

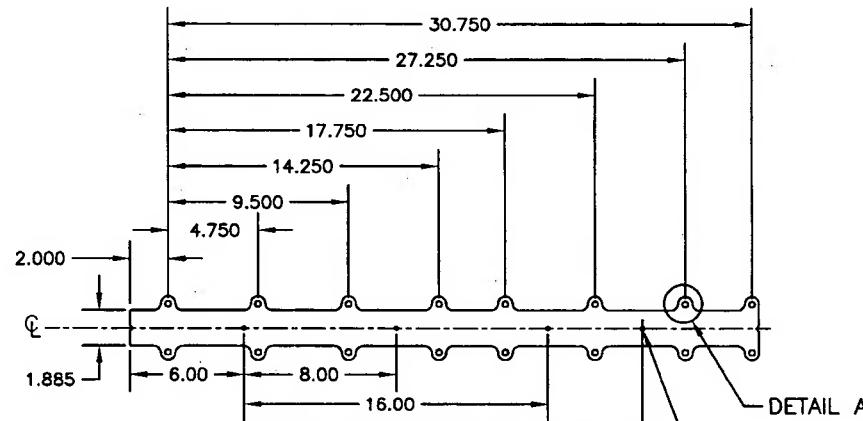
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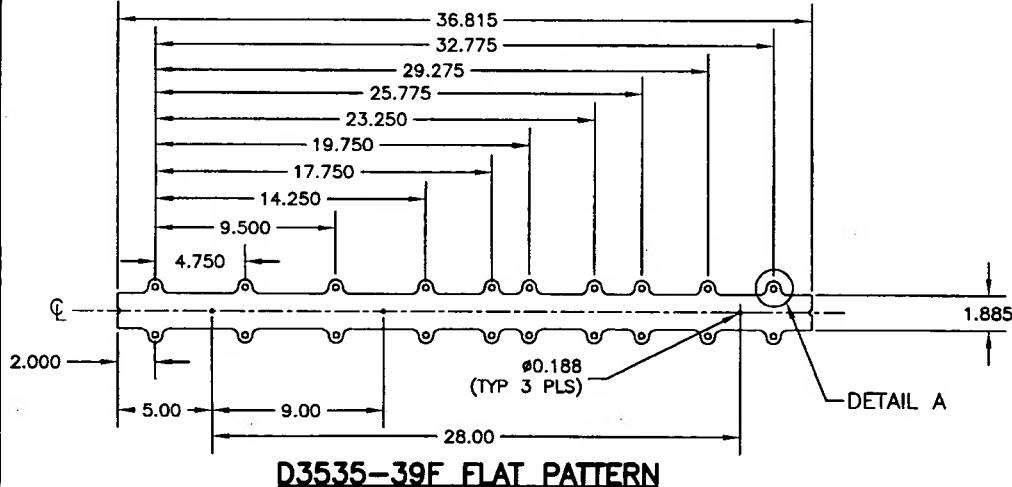
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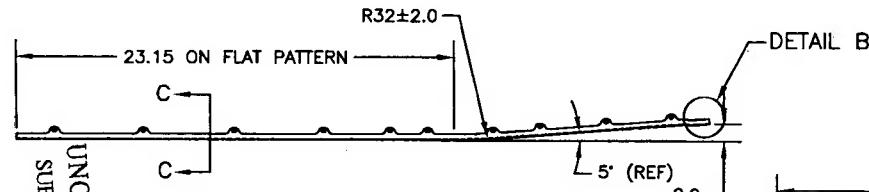
**D3535-37F FLAT PATTERN****D3535-37 BEND DETAIL**

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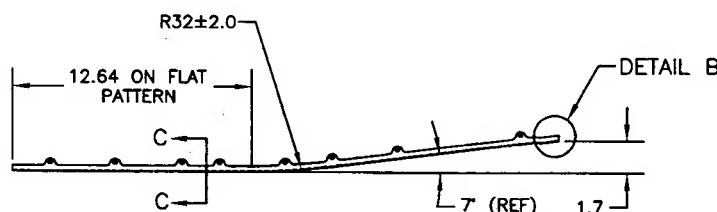
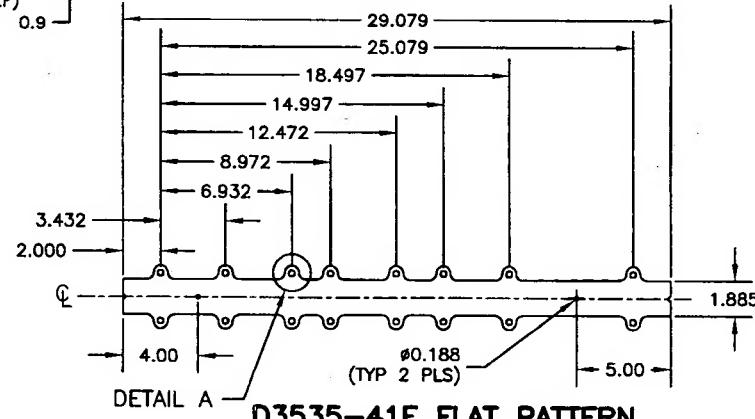
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A	A	D3535
DATE		TITLE
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		REV. A
		SHEET 6 OF 7



07.02.12



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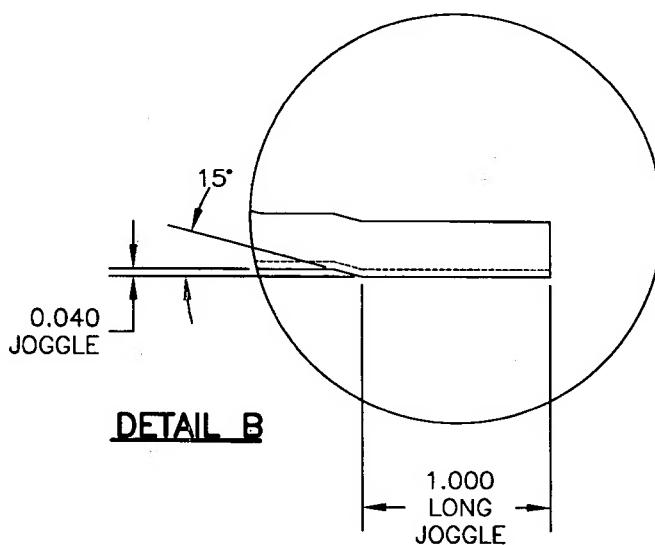
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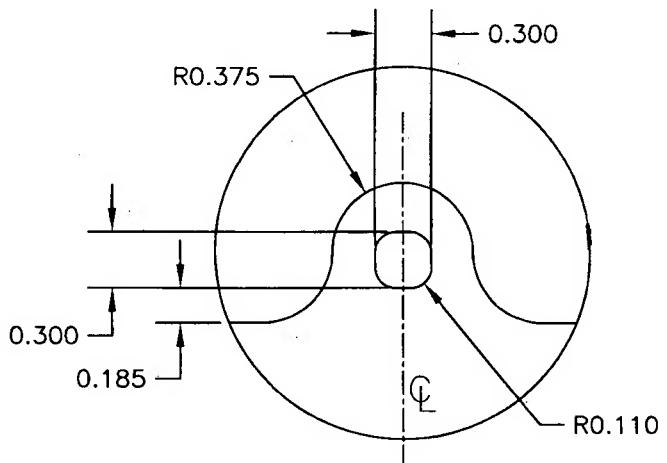
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DATE	06.10.25	TITLE	WEARSHOE	REV. A SHEET 7 OF 7 SCALE 1:1

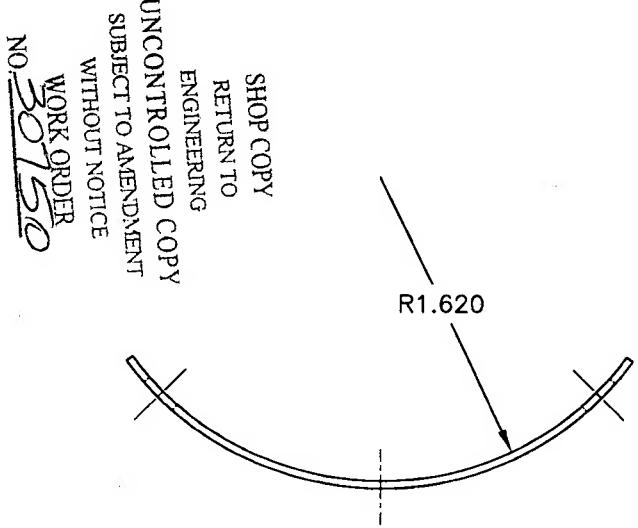
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**DETAIL B**



**DETAIL A**



**SECTION C-C**

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<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	<b>30750</b>
<b>Description:</b>	<b>Part Number:</b>	<b>D3535-15</b>
<b>Inspection Dwg:</b>	<b>Rev:</b>	<b>Page 1 of 1</b>

## **FIRST ARTICLE INSPECTION CHECKLIST**

## First Article      Prototype

Measured by:	SAN
Date:	07/02/25

Audited by:	SG
Date:	07.02.25

<b>Prototype Approval:</b>	
<b>Date:</b>	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	